Twin Peaks Front Bumper Receiver Hitch Installation Instructions
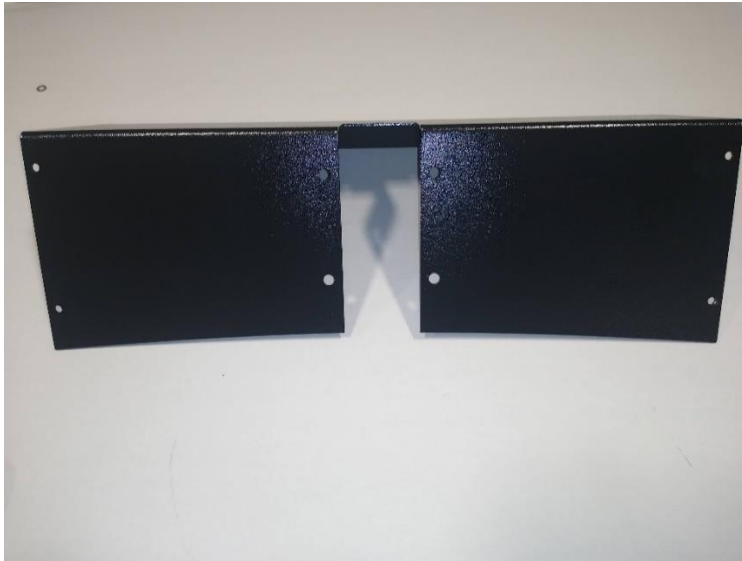
Proceed through the Twin Peaks front installation as normal (https://www.vancafe.com/v/vspfiles/instructions/TwinPeaksFront6-1-2020.pdf). When you get to the mention of the center section of the bumper (current instructions step 13), start the process of hitch install using the instructions you're reading now. Once you have the center installed, continue with the regular Twin Peaks bumper instructions.

Included Parts:

Center cover plate:

Receiver:

L-shaped Finishing Plate

J-clips/SS Buttonhead screws/ SS washers/plastic washers

Installation Procedure:

Slide the **center cover plate** over the Twin Peaks wings, lining up the mounting holes.
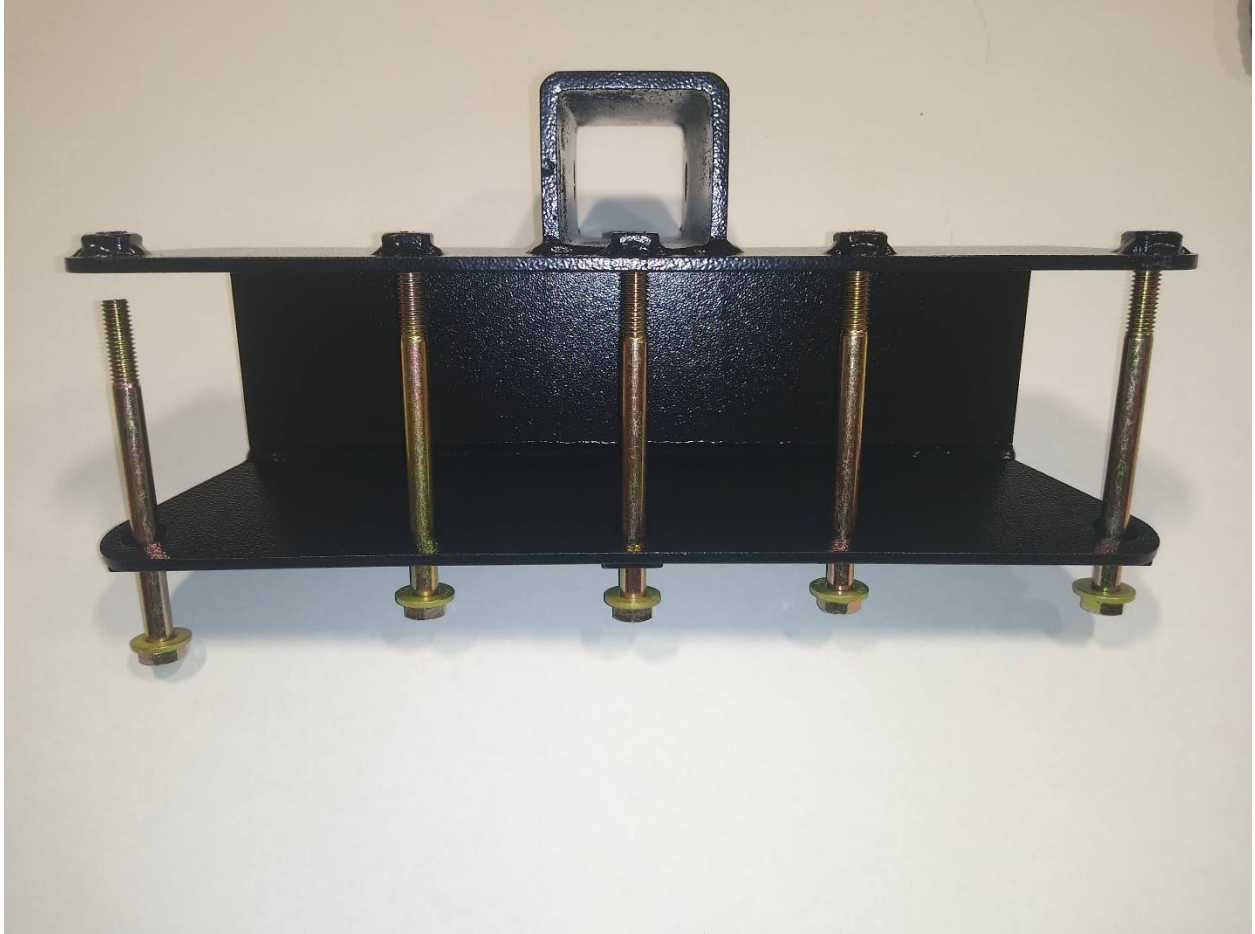
Mark the Van's inner bumper support to find the center of the receiver.

Remove **center cover** and set it aside.

Slide **receiver** over inner bumper support using your mark to center it.

Mark all five **receiver** mounting holes on the top and bottom of the bumper support.

Remove receiver.

On both top and bottom of the Van's inner bumper support, center punch your marks.

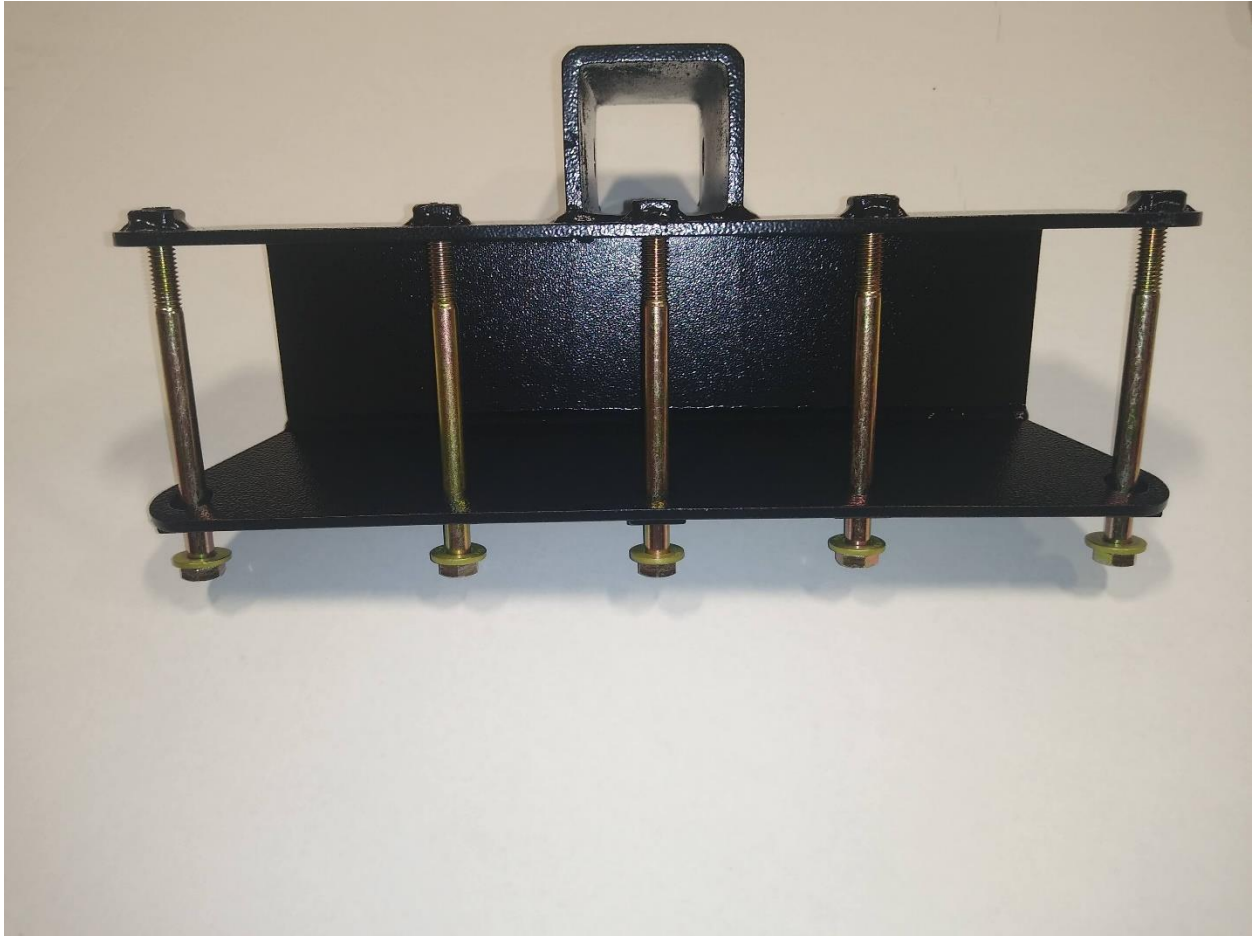Drill pilot holes with either a 1/8" drill bit or a step drill bit.
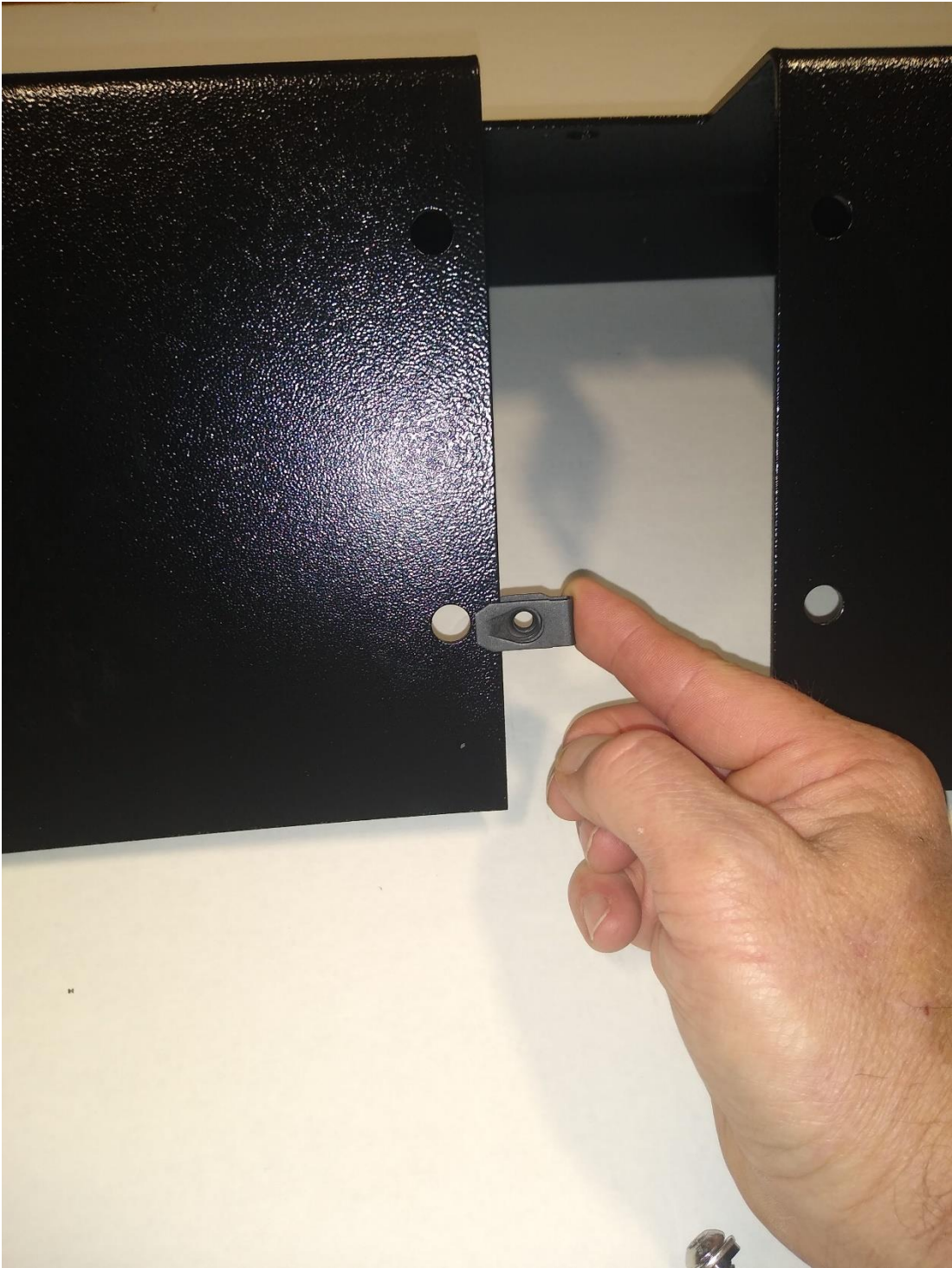
Then enlarge them to 3/8"

Deburr and use touch up paint on the drilled holes.

Using washers, install receiver using five long bolts up through the bottom of the **receiver** through the bumper and into the welded nuts on top of the **receiver**. Torque to 33 ft lb.

Slide the included 5 j clips through the five holes in the center of the **center cover**.

Reinstall **center cover** over the wings and **receiver**.

Slide L-shaped **center finishing plate** over the **center cover**.

Assemble the included plastic washers, stainless washer and then button head bolt with the plastic toward the powdercoat.

Use this hardware stack to secure the **finishing plate** to the j clips installed in the center of the **center plate**. No need to be a gorilla – just snug the bolts down.